

ORIGINAL

PREMIER AVIATION, INC.	
3000 AVIATION PARKWAY, GRAND PRINCE, TEXAS 75028	
REV.	DATE
B	08/01/88
D05UV8 B67-43001	

A

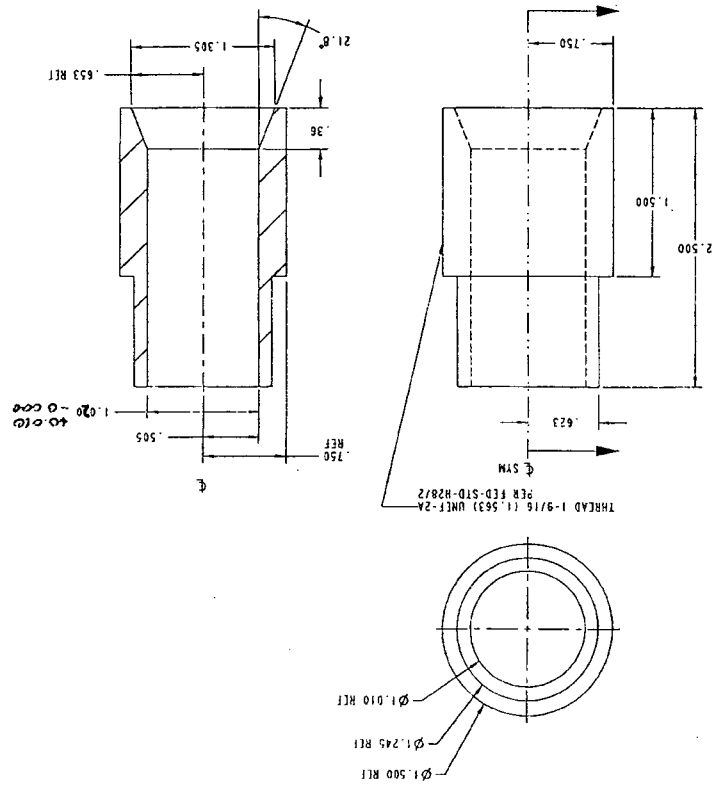
B

C

D

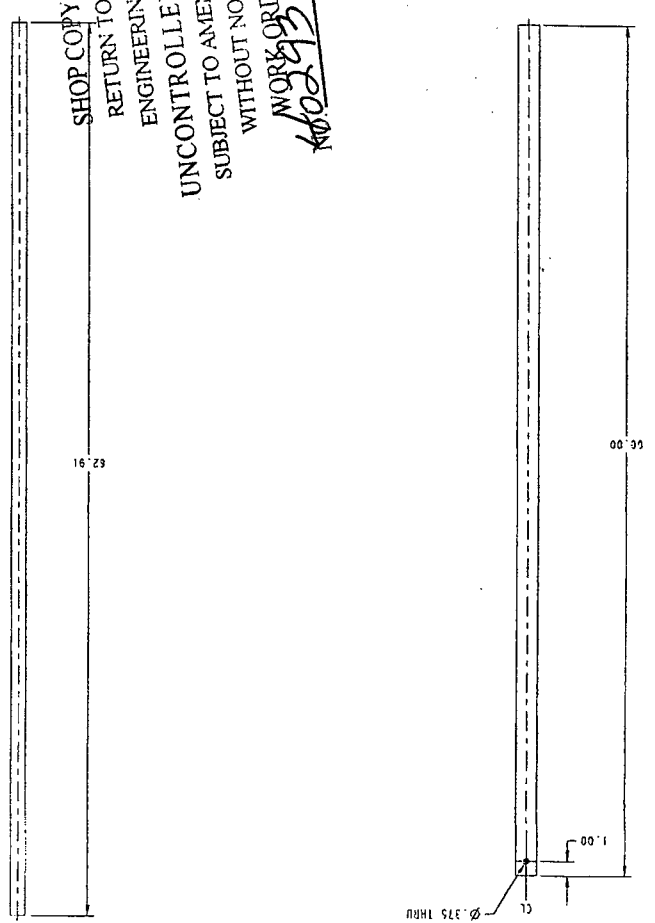
① -289 STATIONARY HANDLE ADJUSTMENT FITTING

MATL: 6061-T6, 90-A-20078
SCALE: 2.000



① -285 UPPER TUBE, BLADE POSITIONER

MATL: 1.50 OD X .125 WALL, 6061-T6, 90-A-20078
SCALE: 0.250



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
#602493

A

B

C

D

RELEASED
#602493

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:49:47 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : EXTENSION TUBE, BLADE POSITIONER
Job Number : 40293	
Estimate Number : 13438	
P.O. Number :	Part Number : PB6743001295
This Issue : 7/4/2008 S.O. No. :	Drawing Number : B6743001 P.37
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run :	Material :
Written By : <u>AK 08 07 07</u>	Due Date : 7/11/2008 Qty: 5 Um: Each
Checked & Approved By : <u>AK 08 07 07</u>	
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6T1000W065	6061T6 TUBE
-----	------------------	-------------



Comment: Qty.: 5.5046 f(s)/Unit Total: 27.5231 f(s)
 6061T6 TUBE
 batch: M108380

AK 08-07-08 5

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg
 2- deburr

AK 08-07-08 5

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

08/07/08 (S)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: WA

AK 08-07-08 5

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

08/05/08

Job Completion



MF 08-08-01